

# Corporate Social Responsibility and Green Aircraft Technology: the Bombardier Perspective



May 30, 2008  
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UTIAS\_MITACS International Workshop on Aviation and Climate Change  
University of Toronto Institute for Aerospace Studies  
May 30, 2008

**BOMBARDIER**

# Agenda



**Environmental Awareness**



**Bombardier's Approach to Address the Environmental Concerns**



**How is Bombardier positioned today?**

# Bombardier Inc. Overview

- Corporate office based in Montréal, Canada
- Workforce of 59,760 people worldwide as at January 31, 2008
- Revenues of \$17.5 billion for fiscal year ended January 31, 2008
- More than 96% of revenues generated outside Canada
- Listed on the Toronto Stock Exchange (BBD)

## Overview: fields of activity

### Aerospace



**F08 revenues: \$9.7 billion**  
**55% of total revenues**  
**Backlog: \$22.7 billion\***  
**Employees: 28,100\***

### Transportation



**F08 revenues: \$7.8 billion**  
**45% of total revenues**  
**Backlog: \$30.9 billion\***  
**Employees: 31,485\***

\*As at January 31, 2008

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# Bombardier's Business Aircraft portfolio is centred on three families

## LEARJET FAMILY



*Learjet 40 XR*



*Learjet 45 XR*



*Learjet 60 XR*

## CHALLENGER FAMILY



*Challenger 300*



*Challenger 605*



*Challenger 850*

## GLOBAL FAMILY



*Bombardier Global 5000*



*Global Express XRS*

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# Bombardier regional aircraft



*Q100/200*



*Q300*



*Q400*



*CRJ200*



*CRJ700*



*CRJ900/705*



*CRJ1000*

CRJ, CRJ200, CRJ700, CRJ705, CRJ900, CRJ1000, Q100/200, Q300 and Q400 are trademarks of Bombardier Inc. or its subsidiaries.

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# Bombardier amphibious aircraft



- The world's most productive firefighting aircraft in service
- The *Bombardier 415* aircraft can also be configured for a wide range of multi-mission capabilities:
  - Search and rescue
  - Maritime patrol
  - Law enforcement
  - Environmental control

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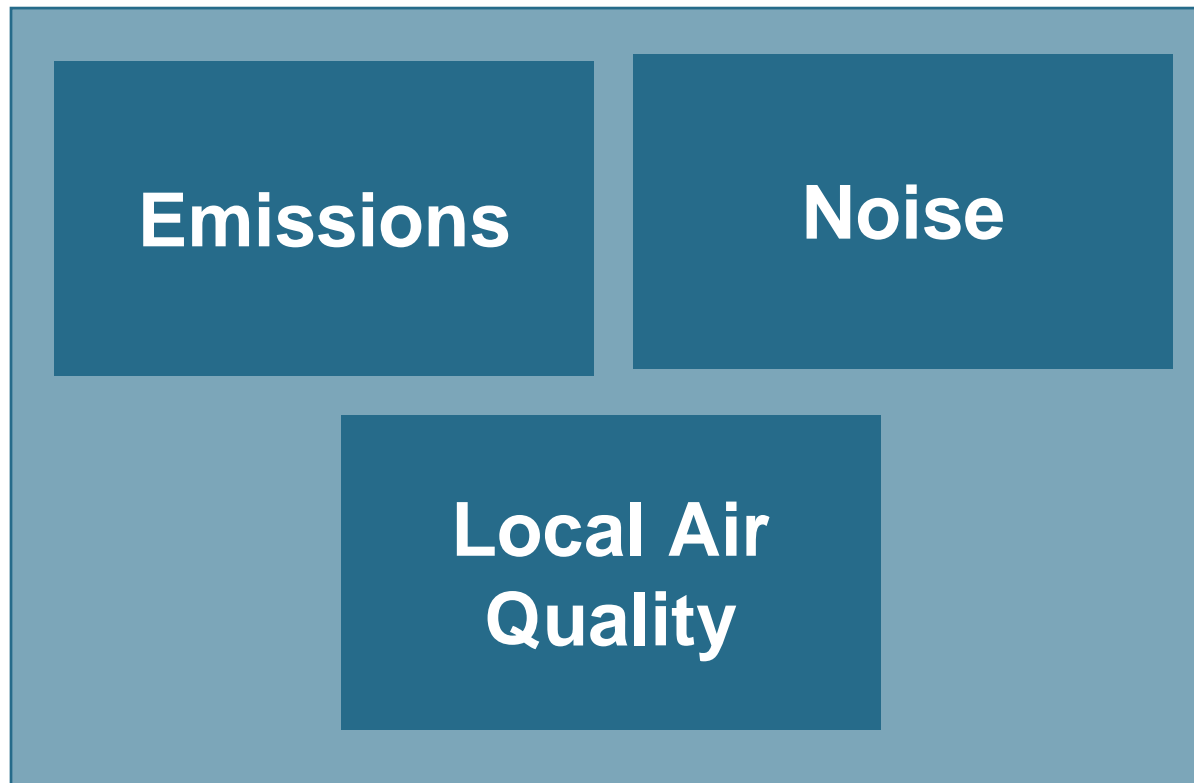
## The Environment – Who are the stakeholders?

- An airport neighbour?
- A national regulator?
- An airport authority?
- Us as Bombardier employees?
- The travelling customer?
- The airline?
- The media?
- Greenpeace, Friends of the Earth or other environmental NGO's?
- Etc., etc.

**Who's interest is the most important?**

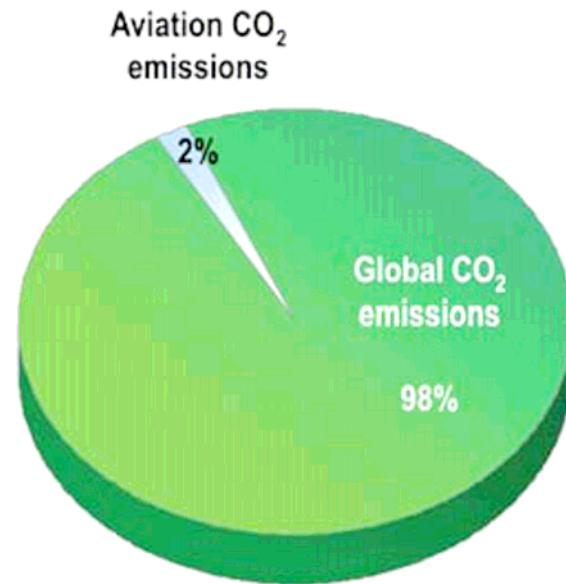
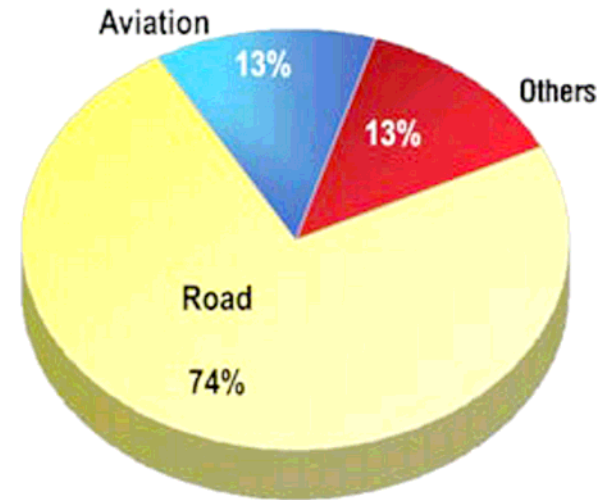
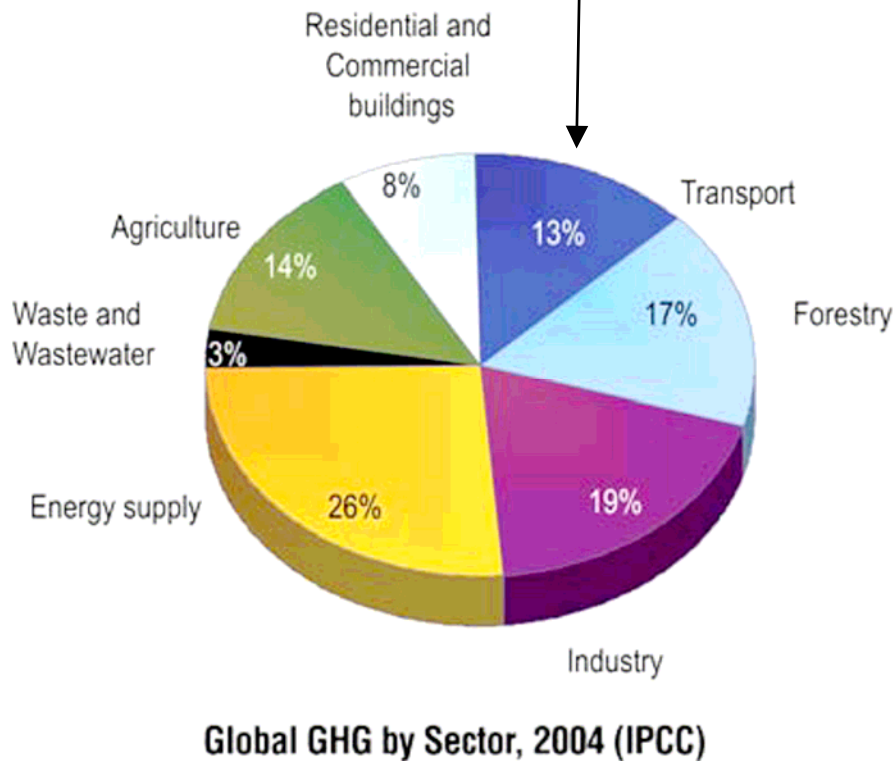


# The main contributing factors between aviation and the environment



# 1. Global Emissions

Aviation is included in the transport sector

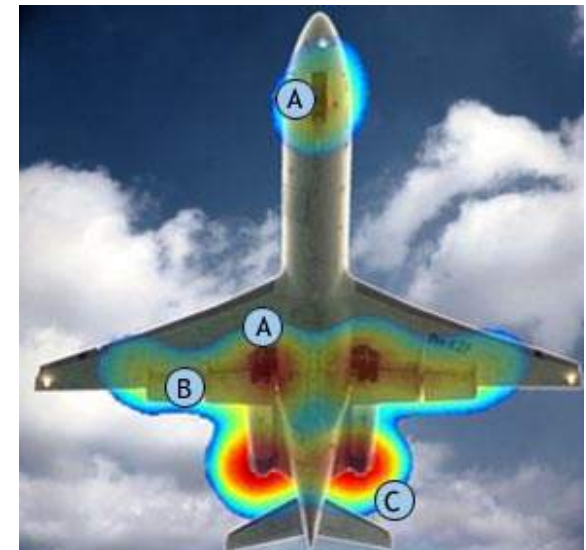
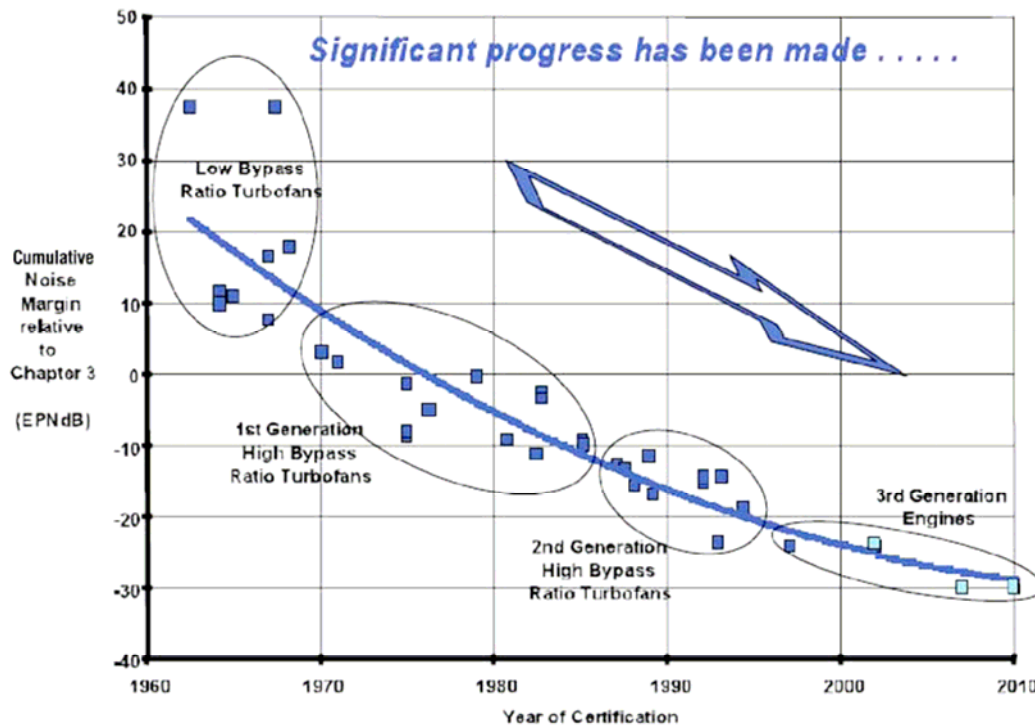


Source: ICAO 2007

## 2. Noise – The Balanced Approach

- Noise was aviation's first real encounter with environmental groups, perceived as being the main issue (it's still an issue today!).
- Aircraft today are approximately 75% quieter than 40 years ago

**AIRCRAFT NOISE LEVEL TREND  
SUBSONIC TRANSPORTS**

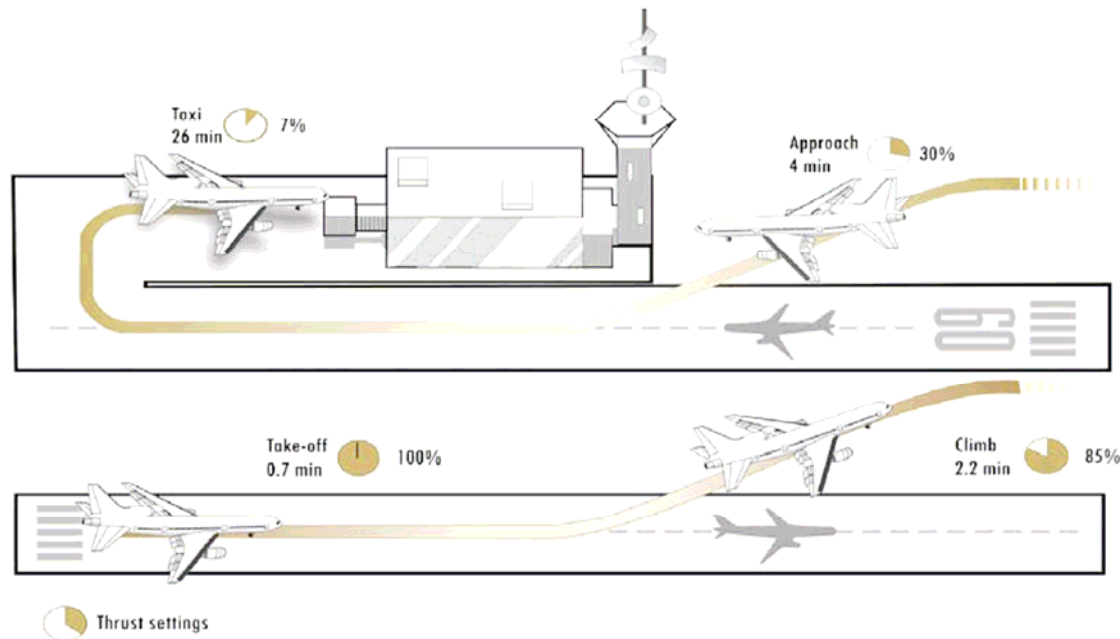


### Main Noise Sources

- Undercarriage
- Flaps & Slats
- Engines

### 3. Local Air Quality (LAQ)

- LAQ refers to the effects of aircraft operations (landing and take-off) on local air quality around airports and up to a level of 3,000ft.
- LAQ includes operation of airside equipment, APU's, general airport transport infrastructure, waste management etc.
- Other gases emitted including sulphur oxides (SOx), carbon monoxide (CO), unburned hydrocarbons and smoke.



## How Will Change be Driven?

- **Improvements within aviation will come from several sources**
  - Driven by industry, technology progression and commitments
  - Increasing customer requirements
  - Regulated by various governments, joint projects and programs
  
- **Current Worldwide Environmental Drivers in the Aerospace Industry**
  - **Europe:** Advisory Council for Aeronautics Research in Europe - ACARE 2001 (currently seen as the industry standard)
  - **United States:** First National Plan for Aeronautics Research Development and Infrastructure – December 2007
  - **Canada:** Canadian Environmental Technology Road Map (December 2008); Future Major Platform Framework (proposed for 2009)

## Bombardier's Role in the Aviation System

- **As part of the Aviation System, Bombardier has a responsibility towards bringing solutions to market that integrate and improve the system.**
- **The customer now demands a more environmentally efficient aircraft as well as lower cash operating costs.**
- **Bombardier is committed to reducing the environmental impact of its entire operation**

**Bombardier has begun to address these concerns with various Strategic Initiatives**

# Environmental Strategic Initiatives

## 1. Creation of Environmental Working Groups

- The Environment is a key part of our Corporate Responsibility commitment; which includes contribution from all disciplines; Engineering, Supply Chain, Communities, etc.
- Within Engineering, an Internal Network has been created to bring together all the Environmental expertise to move forward.

## 2. R&D Program Initiatives

- Develop innovative technologies to address noise, emissions and local air quality.

## 3. External Technology Collaborative Programs

- Lead the Canadian Environmental Technology Road Map
- Participating in consortiums to address environmental concerns;
  - European Framework Programs
  - CAEWG: Canadian Aviation Environmental Working Group
  - CRIAQ: Consortium for Research and Innovation in Aerospace in Quebec
  - SAGE: Smart, Affordable, Green and Efficient program



# Agenda



Environmental Awareness



**Bombardier's Approach to Address the Environmental Concerns**

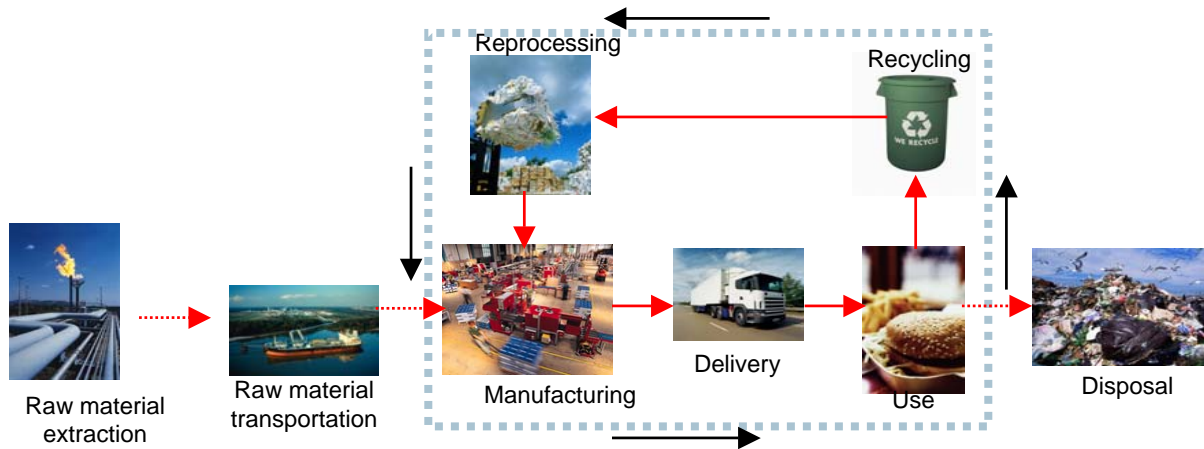
- R&D Program Initiatives
- External Technology Collaborative Programs



How is Bombardier positioned today?

# Designing Environment into the Aircraft

- **Consider the Environmental Life Cycle for the entire Aviation System**
    - Design, Manufacture, Operation, End of Life
    - And will also include: Supply chain, distribution and maintenance
  - **Incorporating Design for Environment**  
Product designed, built, used and disposed of with least impact to the environment (Fuel burn, etc.)
- **For example, Designing in recyclability**  
Changing the way we think about the use of raw materials and introducing the recyclability loop

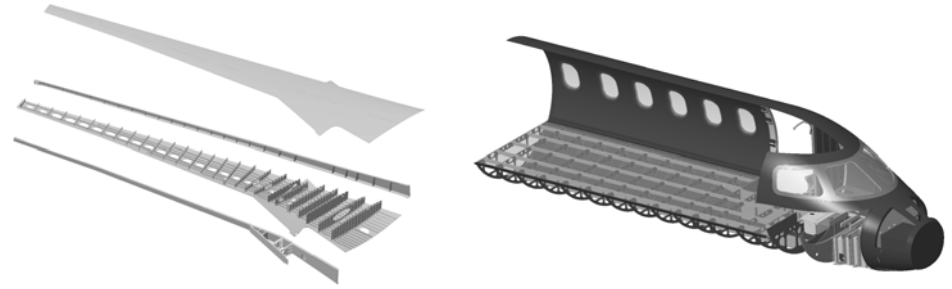


→ **Towards Greener Aircraft**



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# Composite Technology



- **Strategy:**

- Develop composite technology for future aircraft platforms to reduce weight.
- Lighter structures will consume less fuel, thereby reducing emissions.

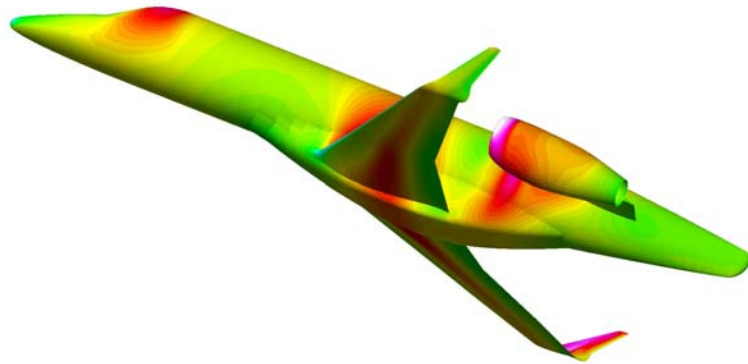


“Le premier avion en materiaux composites”  
*La Presse, January 23, 2008*

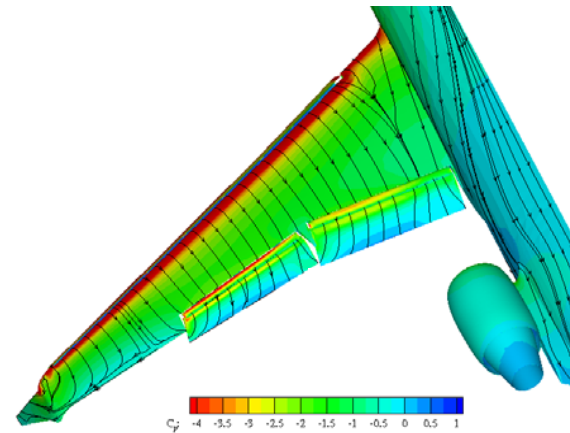
# Advanced Aerodynamics Research

- **Objectives**

- Develop innovative aircraft aerodynamic configurations to reduce drag that can help to reduce emissions.



**Cruise:** Learjet 85 wing design optimization using High-fidelity methods

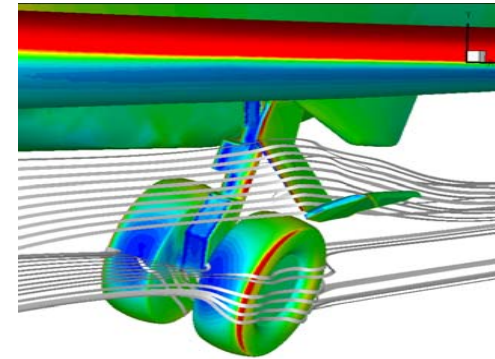
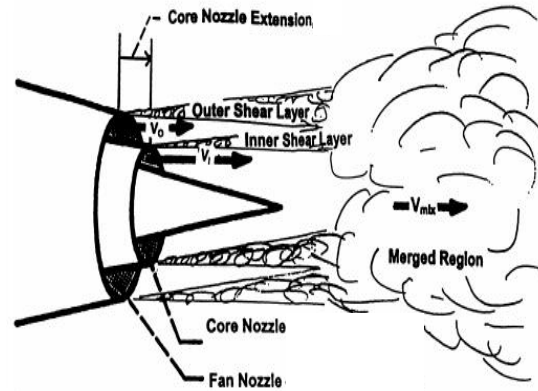
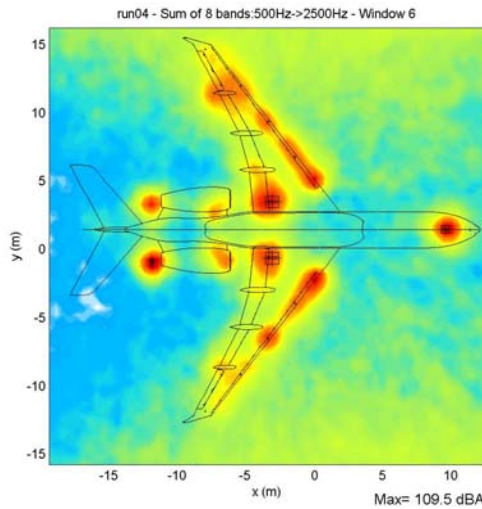


**Take off and landing:** More accurate drag predictions for complete aircraft configurations with extended high-lift devices

# Acoustics Technology

- **Community Noise Prediction**

- Developed aircraft noise source identification method using ground-based microphone array for flying aircraft.
- Developed and validated aircraft community noise prediction methods for calculating airframe and engine noise.



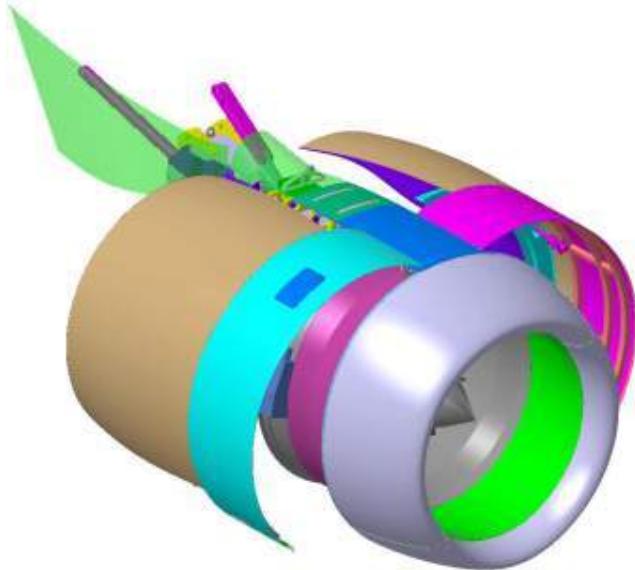
CRJ-700 Landing Gear

# Nacelles Technology Development at Belfast

## Collaborative UK / European Programs



### Environmentally Friendly Engine 2006-2011



- **Bombardier (Belfast) Lead for Powerplant WP**
- **Industry:** Rolls Royce, Goodrich, HS Marstons, Smiths; **Universities:** Cambridge, Oxford, Loughborough, Sheffield, Birmingham, Belfast

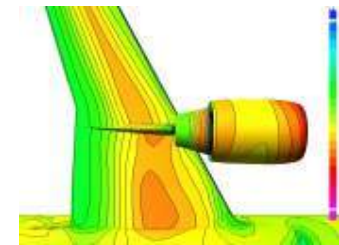
### Low Weight Nacelle

- Innovative thrust reverser for high BPR engine
- Structural studies
- Material opportunity studies



### Low Drag Nacelle

- Laminar flow control
- Surface coatings
- Flow control



### Low Noise Nacelle

- Acoustic area yield
- Splice-less designs
- Advanced acoustic treatments





# CAEWG: Canadian Aviation Environmental Working Group

As part of the Aerospace Industry Association of Canada – AIAC

## → A Joint Canadian initiative on Noise & Emissions Reductions

- Reduced nacelle weight
- Reduced nacelle aerodynamic drag
- Improved attenuation of engine noise

## → Business Led-Network Centre of Excellence

- Private sector problem-driven research partnerships
- Fund large-scale collaborative research networks
- Enhance private sector innovation



## → Bombardier Research Potential

- Acoustic Liners
- Spliceless Inlets
- Fan Chevrons
- Increased Nacelle Length
- Landing Gear Fairings





# Consortium for Research and Innovation in Aerospace in Quebec - CRIAQ

## R&D Themes



<b>MANU</b>	Manufacturing
<b>COMP</b>	Composites
<b>ACOU</b>	Vibro-Acoustics and Noise Control
<b>MDO</b>	Modeling, Simulation, Optimization, System Integration
<b>LEAN</b>	Supply Chain Optimization and Lean
<b>PLM</b>	Life Cycle Management
<b>DPHM</b>	Diagnostics, Prognostics, Health Monitoring
<b>AVIO</b>	Avionics and Control
<b>ENV</b>	<b>Environment, Safety, Icing</b>



# SAGE initiative

## Canadian Aerospace Technology Demonstrators



### ■ SMART Systems

- Integrated and intelligent systems,
- Air transport system optimization
- Enhanced passenger comfort



### ■ AFFORDABLE Initial and Operating Cost

- To build: design, manufacturing and materials
- To operate: reduced fuel consumption, maintenance and navigation fees



### ■ GREEN - Environmentally Friendly

- Reduced noise (5-10dB), CO2 (25%) and NOx (30%), Fuel consumption (25%), Materials of Concern (Chromium, etc)
- Alternative fuel, Hazardous waste elimination, Green metrics for Eco Design



### ■ EFFICIENT Performance and Operation

- Advanced aero concepts , Advanced materials, more electric airframe
- Power management systems, Integrated thermal management of propulsion system, Value added innovative design



## Technology Initiatives Overview

- **As a leader in Aerospace, Bombardier continuously develops in-house competencies in Aerodynamics, Acoustics, Materials, Structures and Systems, to answer these environmental challenges.**
- **We work together with institutions and industrial partners in Canada and across the world to address these concerns.**

**Bombardier is in a unique position to bring together all of these important initiatives to introduce the aircraft of tomorrow.**

# Agenda



Environmental Awareness



Bombardier's Approach to Address the Environmental Concerns



How is Bombardier positioned today?

# Bombardier's Green Machines

**Fuel Efficient and Quieter**

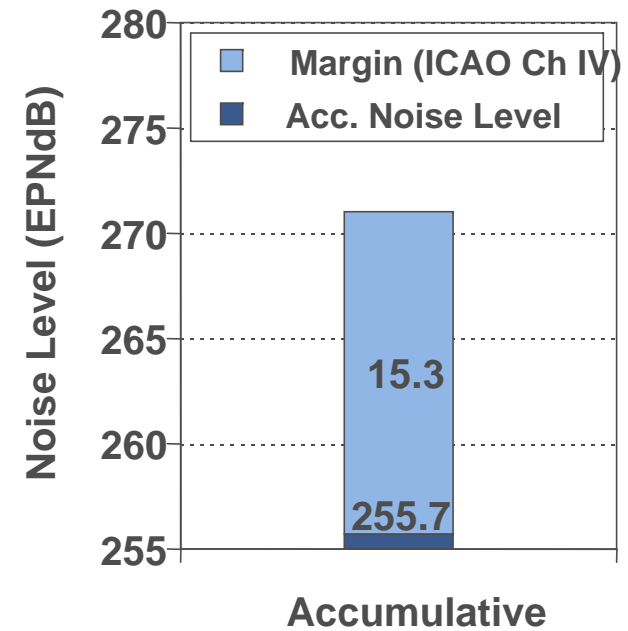
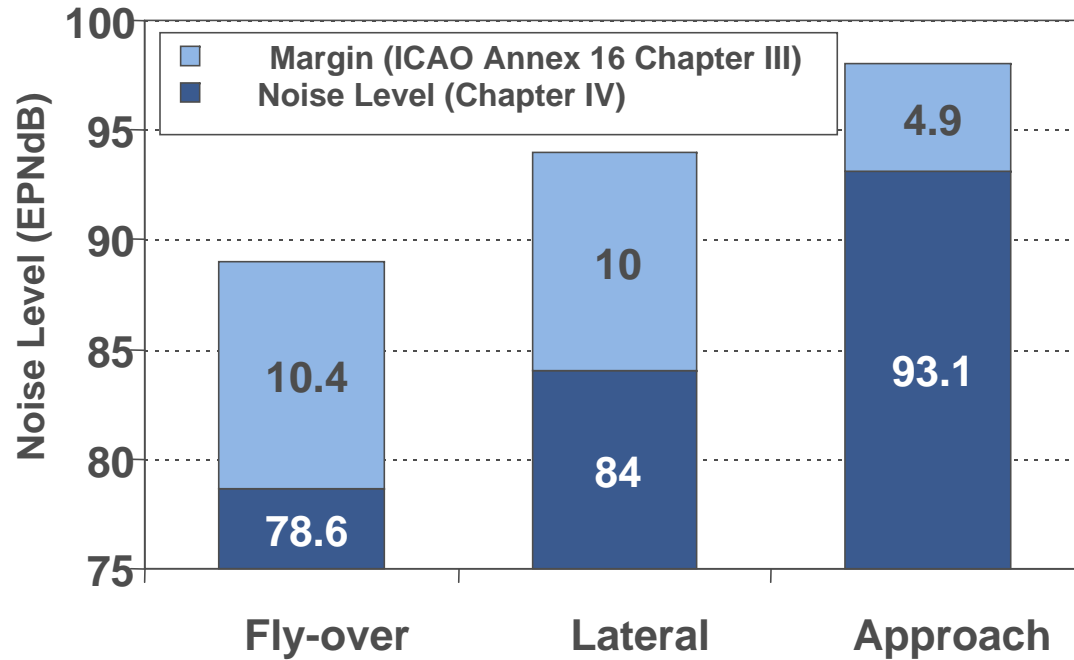


**Low Emissions**



# The highest weight Q400 has plenty of noise margin

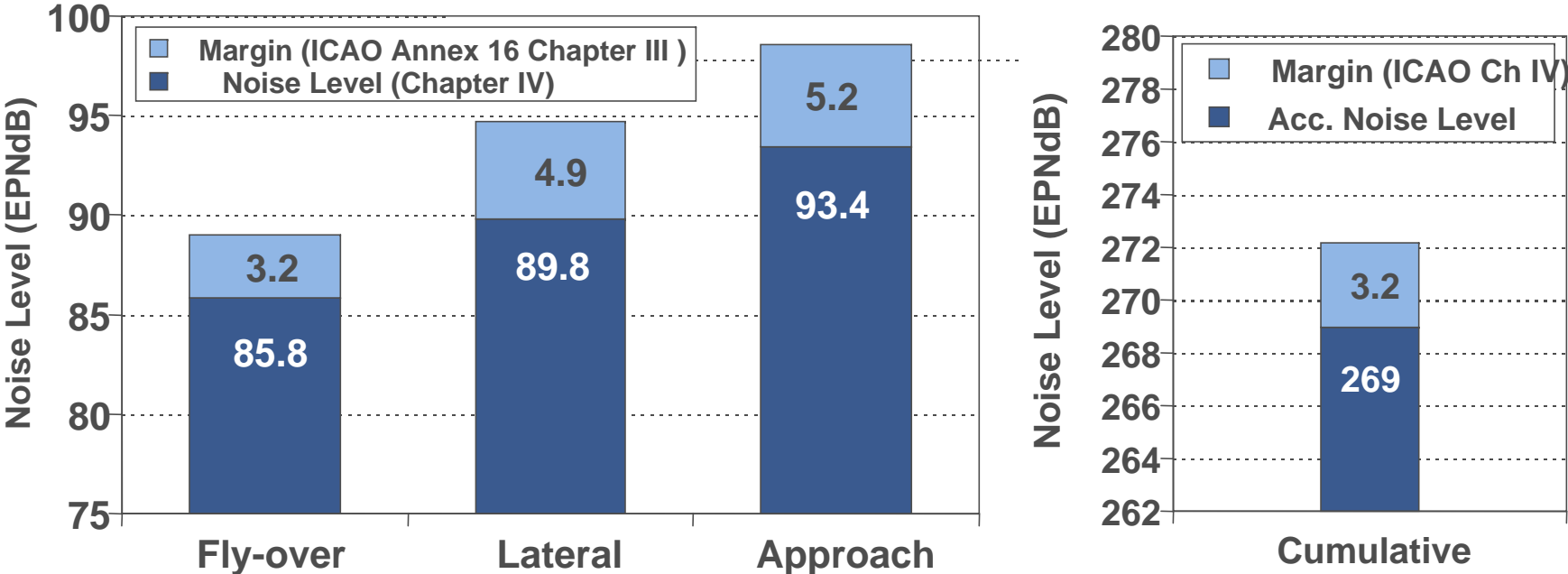
## Environmental compatibility Q400 EHWG - Chapter IV Noise Levels



**Note:** Q400 with Reduced RPM landing

# The CRJ1000 will be certified to Chapter IV with an expected margin of 3.2 EPNdB

## Environmental compatibility CRJ1000 ER\* – Preliminary Chapter IV noise levels

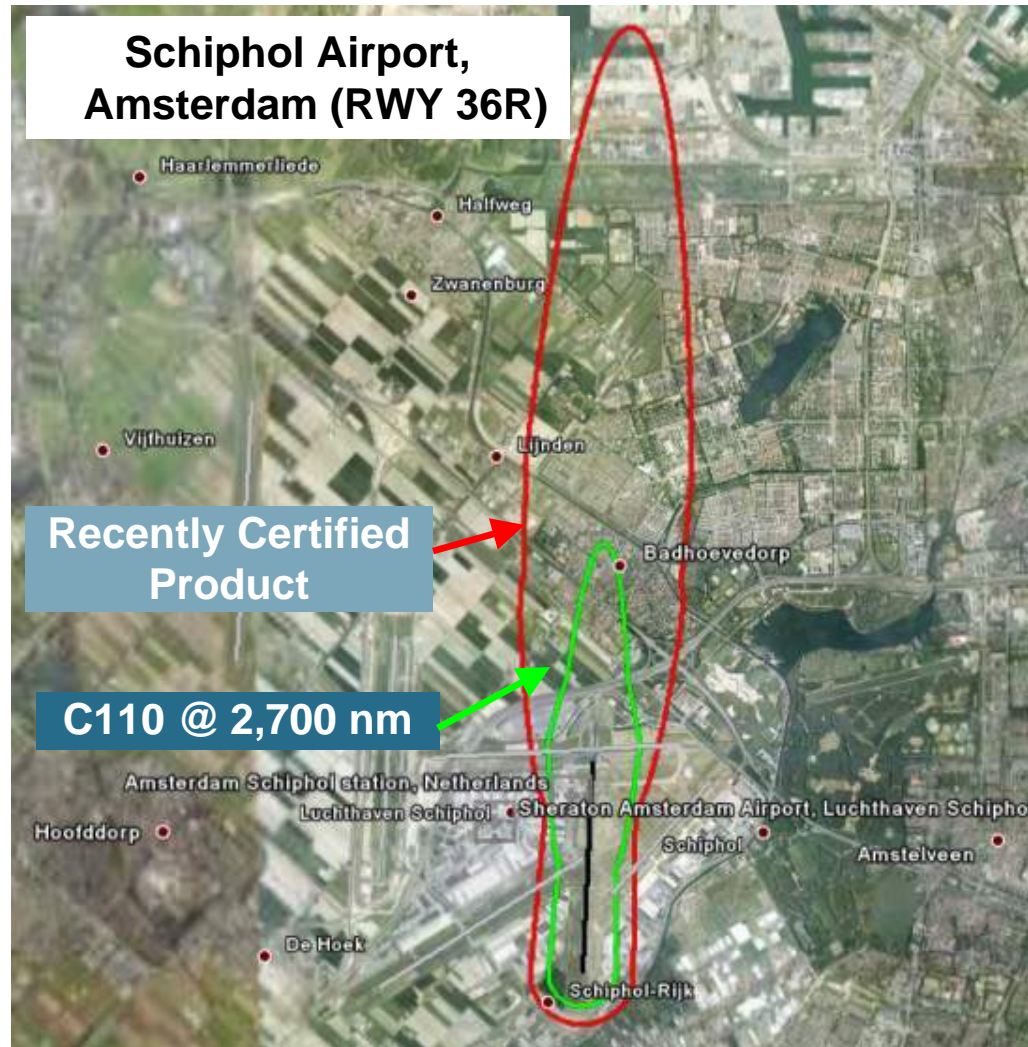


\* Targets per Chapter IV. Applicable to both Std 2% & Optional +5% Engine



# CSeries – The Community Environmental Solution

CSeries  
Quiet Footprint



dBA-A Weighted Sound Level; C110: MTOW 126,800 lb, Flaps 5 deg, MTOT 23,300 lbf;  
Competition RTOW 115,280 lb (TOFL limitation), MTOT 20,000 lbf, Flap 5 deg<sup>30</sup>

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# C Series • A Game Changer in its Class



- ☑ **Family of Aircraft with Full Commonality**
- ☑ **Environmentally Focused – 20 EPNdB Margin to Stage IV**
- ☑ **Total Life Cycle Cost Improvement**
- ☑ **15% Better Cash Operating Costs – 20% Fuel Burn Advantage**
- ☑ **Widebody Comfort In A Single Aisle Aircraft**
- ☑ **Mature 99% at Entry Into Service**
- ☑ **Operational Flexibility – Short Field and Longer Range Performance**