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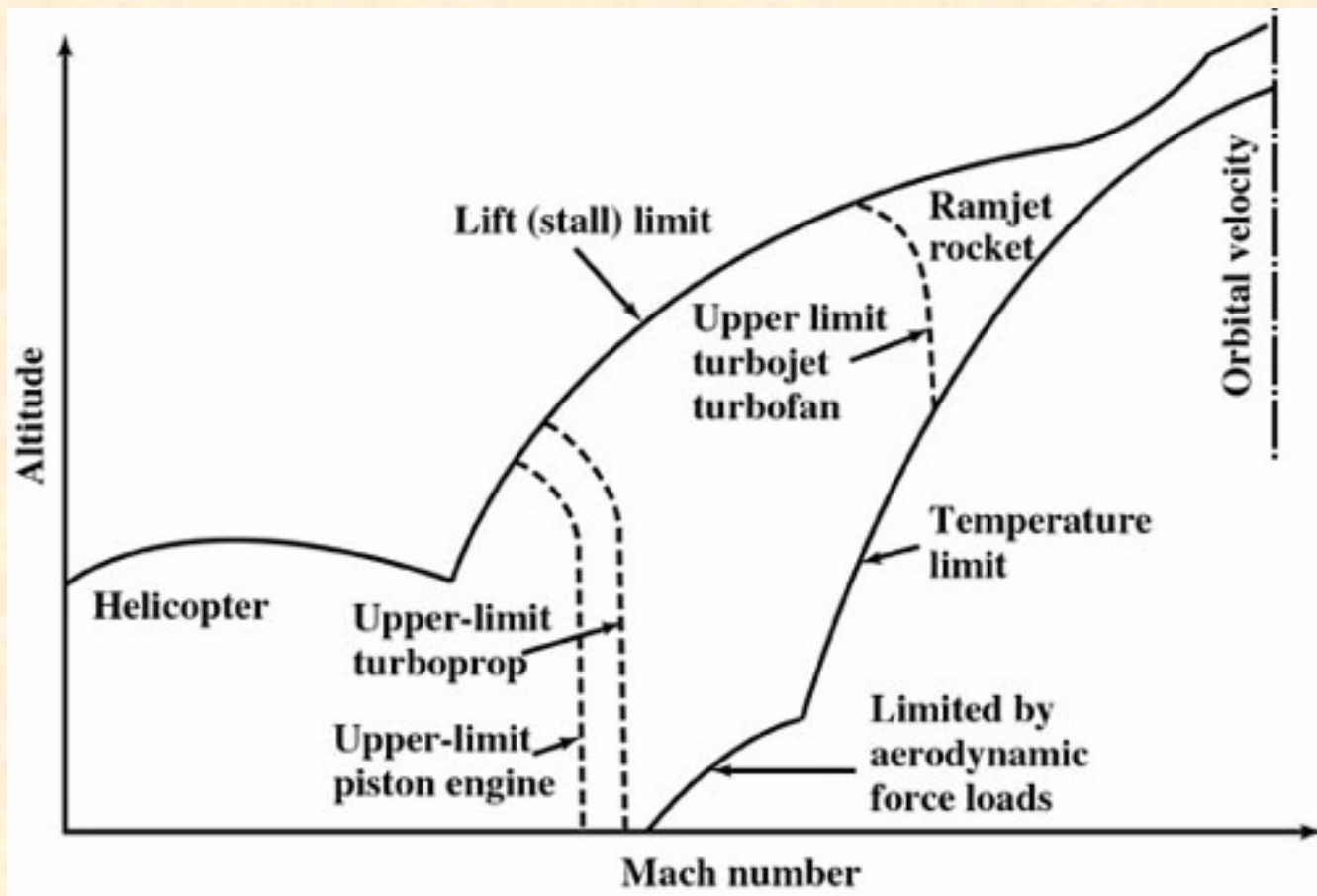
A Critical Assessment of Bio-Fuels for Aviation

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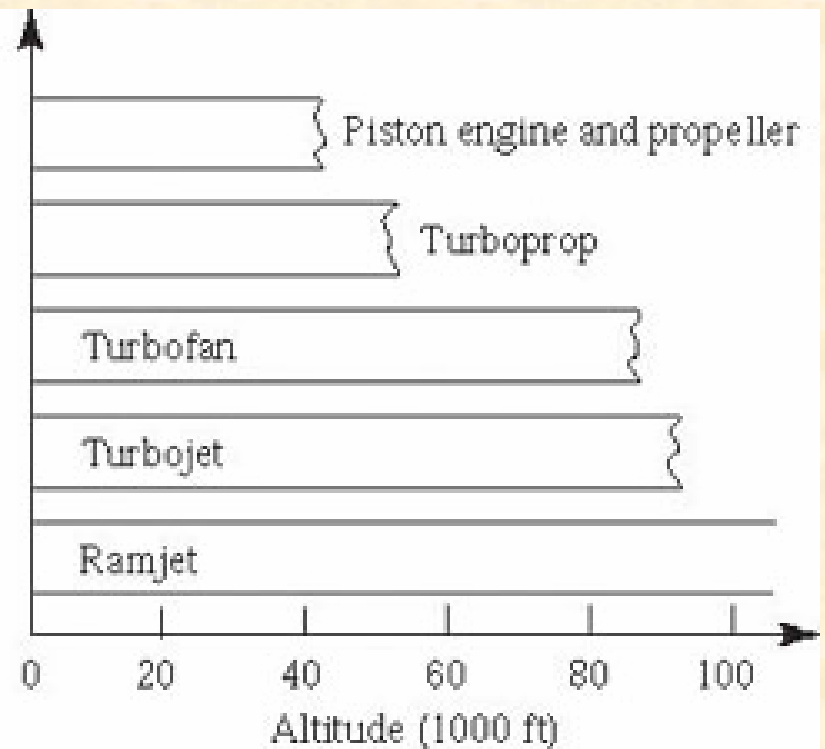
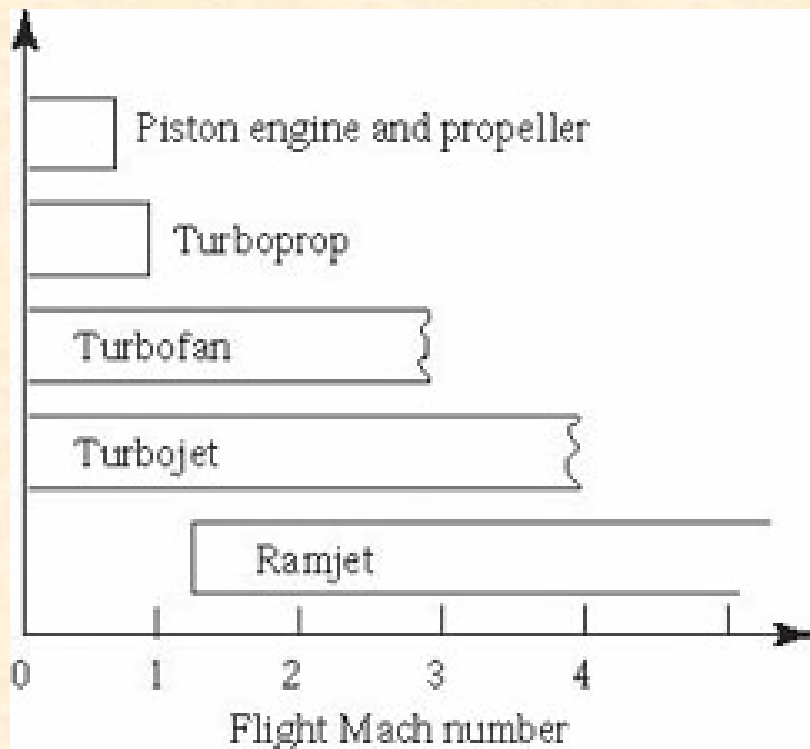


Flight limits



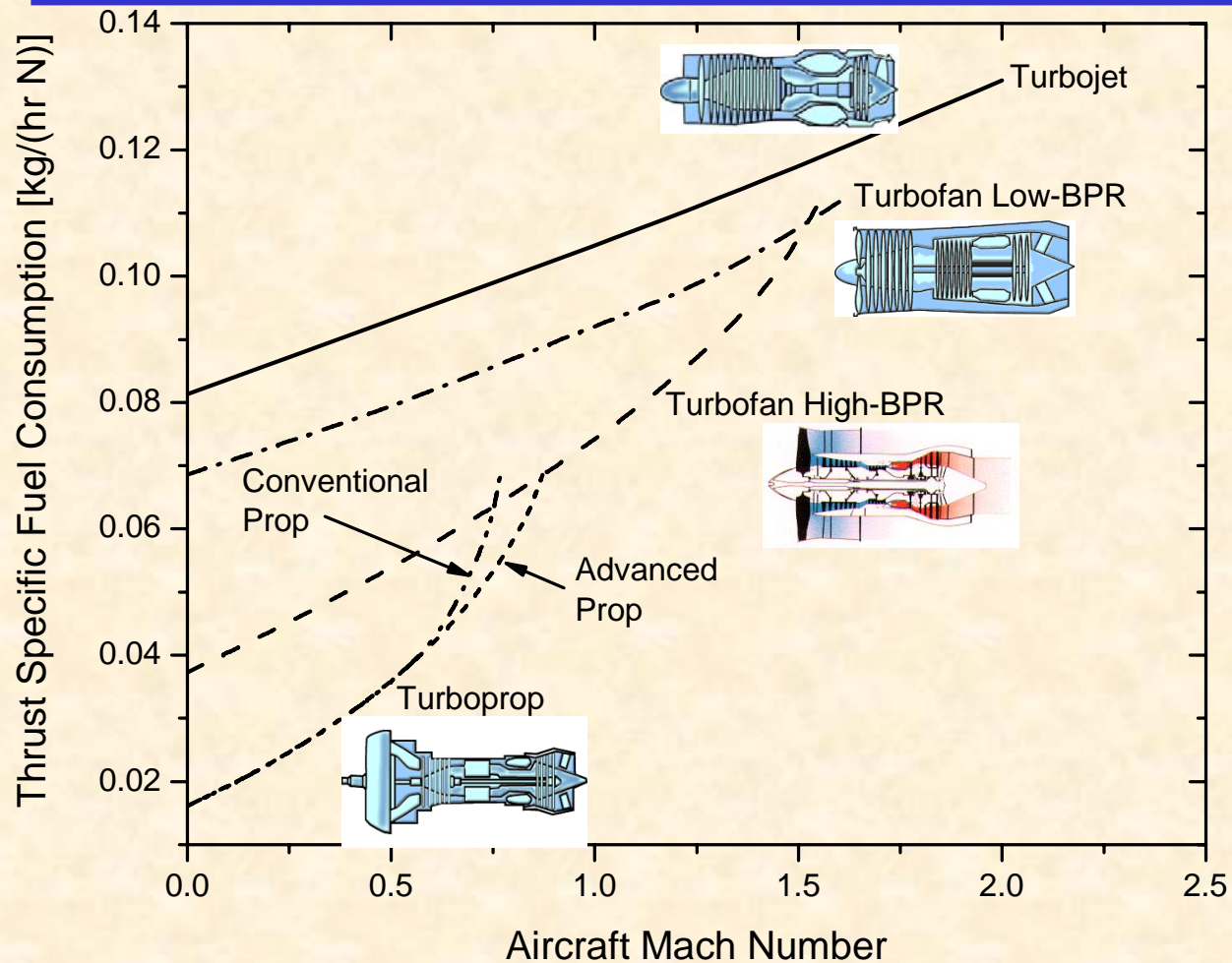


Engine limits





Specific Fuel Consumption of Different Types of Gas Turbine Engines





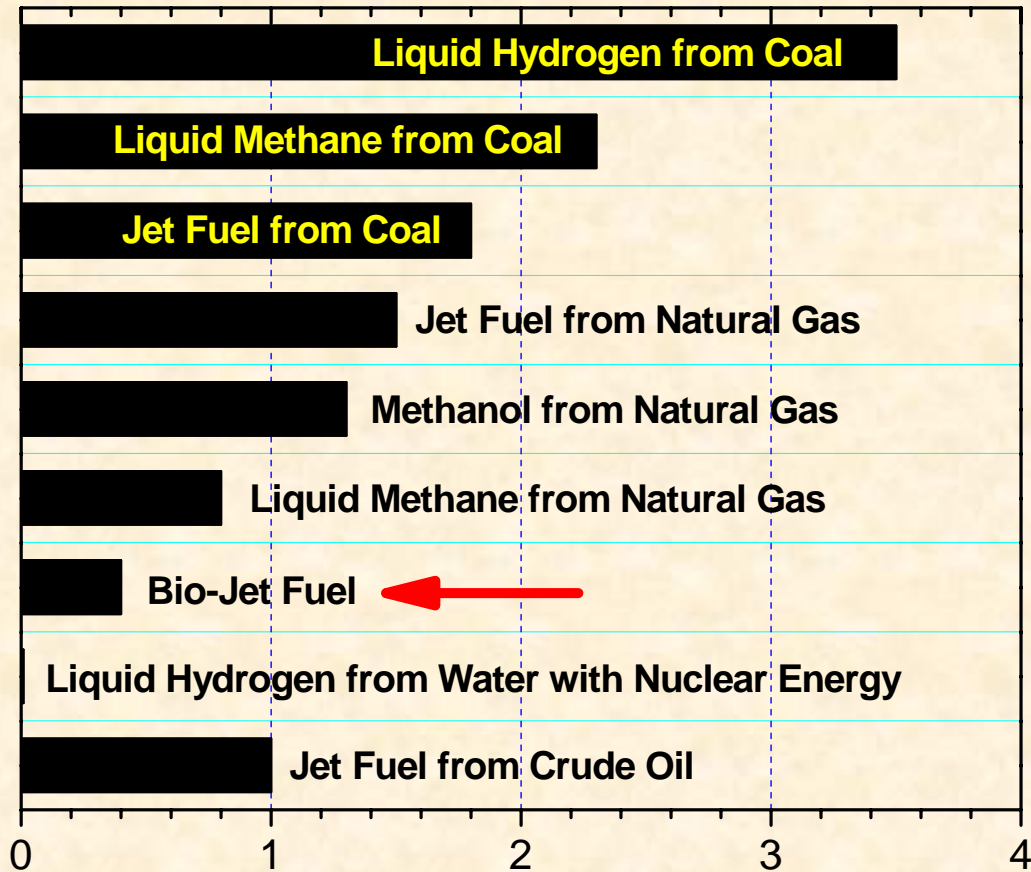
Bio-fuels

- Biodiesel/FAME (fatty acid methyl ester)
 - Ethanol
-
- Methanol (if produced from biomass)
 - Butanol (by fermentation of sugars or starch)





Relative CO₂ production of different liquid fuels



Relative CO₂ production as compared to conventional Jet Fuel





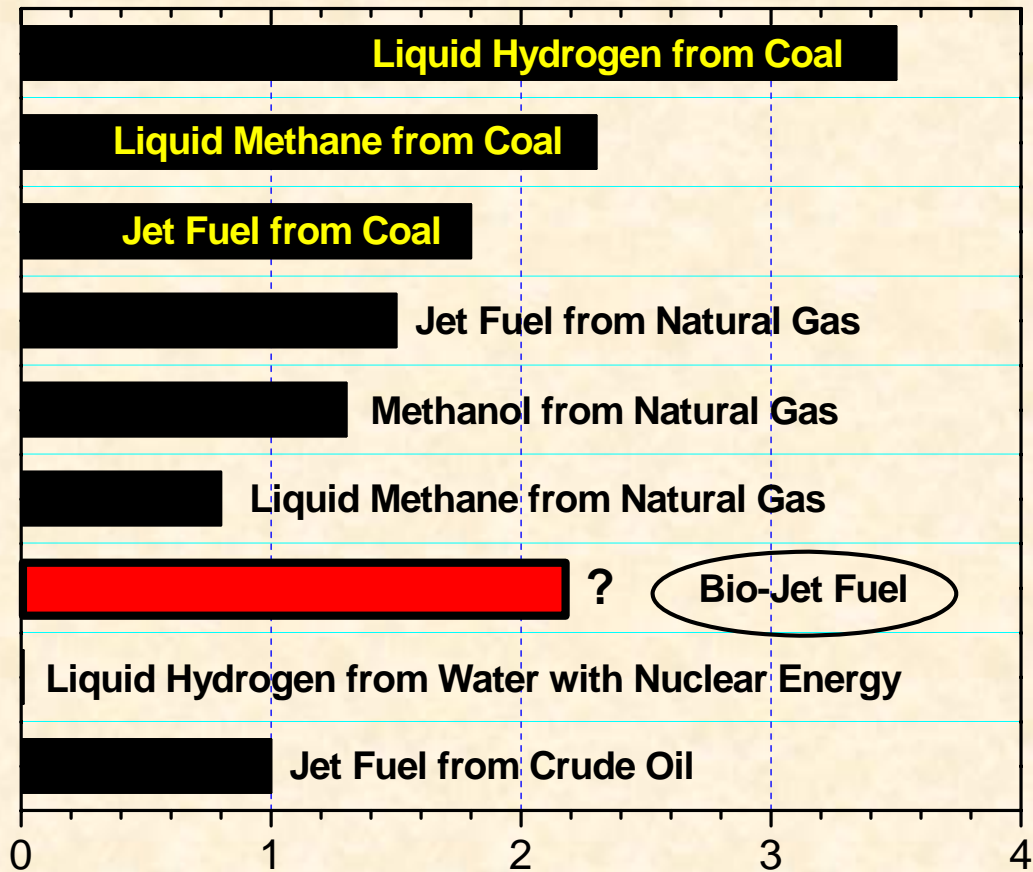
Contribution of bio-fuels to GHG emissions

- Bio-fuels were believed to reduce GHG emissions through CO₂ sequestration by the growth of feedstock
- However, most recent findings imply that carbon savings depend on how bio-fuels are produced
- When land clearance is taken into account, all major bio-fuels cause massive increases in GHG emissions





Relative CO₂ production of different liquid fuels



Relative CO₂ production as compared to conventional Jet Fuel





General criteria to assess alternative aviation fuels

- Energy economics, production cost and availability
- Ground infrastructure, distribution
- Impact on aircraft (mass, aerodynamics, range,..)
- Fuel handling and thermal stability
- Combustion characteristics and emissions





Economics, production cost, and availability

- In US, Canada, and EU-15 countries between 30 to 70% of current crop area should be devoted to bio-fuel production to replace 10% of their transport fuels
- Emissions of nitrous oxide, N_2O , from nitrogen fertilizers negates all the carbon savings achieved by replacing fossil fuels





Ground infrastructure and impact on aircraft

- For liquid bio-fuels blended with jet fuel, the impact on ground infrastructure and on aircraft are not major concerns
- Depending on the bio-fuel content in the blended jet fuel, aircraft range might be slightly reduced for the same fuel tank volume





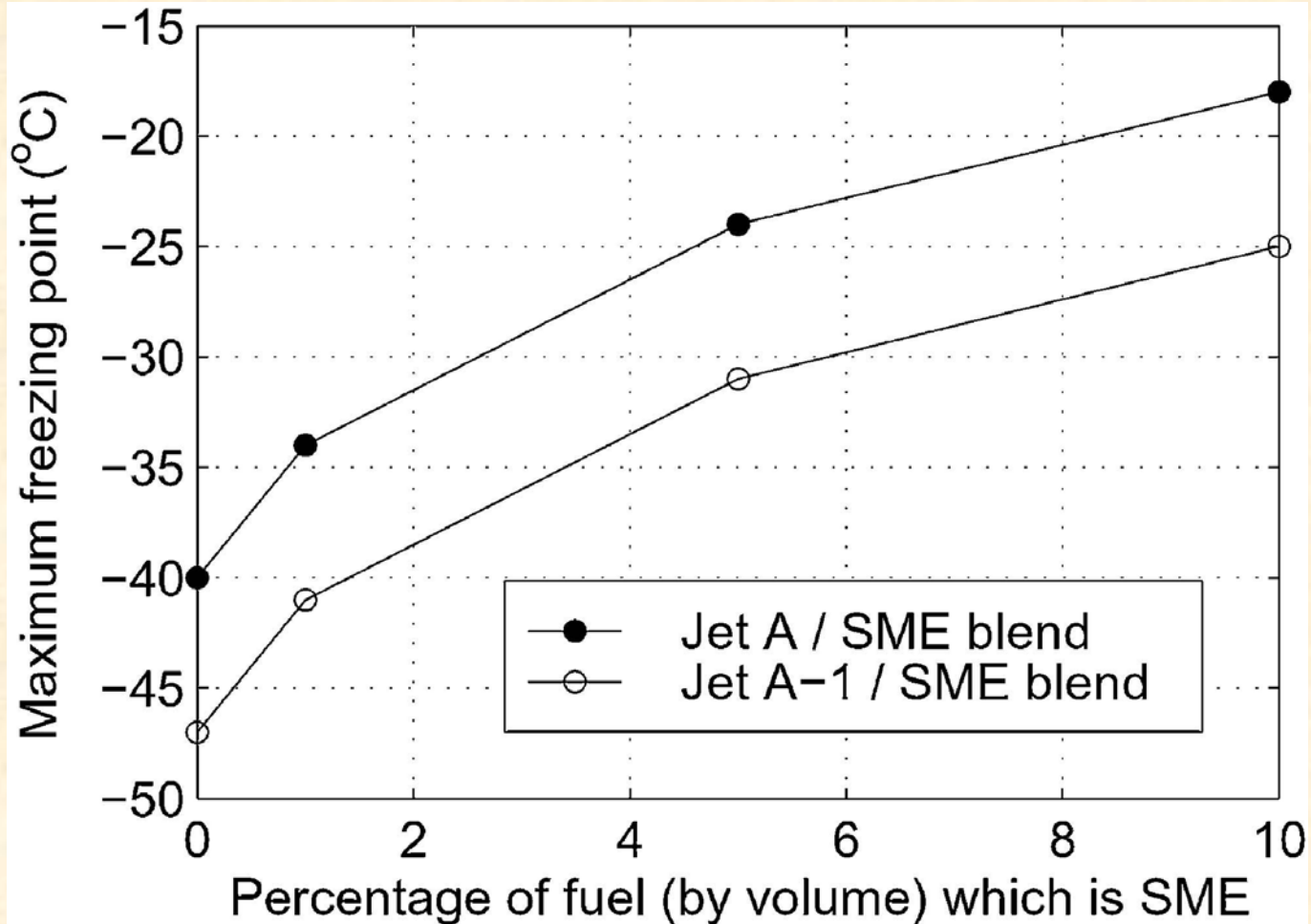
Fuel handling and thermal stability

- Freezing point
 - On polar routes, temperature of the fuel can reach freezing point
- Material compatibility
 - Materials used in fuel lines, fuel pumps, seals and hoses
- Thermal stability





Maximum freezing point of soy methyl ester / jet fuel





Material compatibility of biodiesel

- Catalytic oxidation due to presence of certain metals can potentially lead to sediments, gels, and salts
- Certain materials used for gaskets and seals degrade
- Holds higher levels of dissolved water than petroleum counterparts
- Microorganisms will degrade biodiesel faster than petroleum fuels and introduce contaminants into the fuel system





Thermal stability

- Fuel is used as a coolant before it reaches the injectors and burns in combustion chamber
- If fuel temperature exceeds a certain value, fuel starts thermally decomposing and forming deposits
- Deposits can plug the injector passages and cause undesirable carbon deposits
- Assessment of stability of conventional jet fuels is done by a standard test





Thermal stability of bio-fuels

- Data, if any, on stability of bio-fuel/jet fuel blends are limited
- Biodiesel by itself is known to be less tolerant to heating than jet fuel
- Whether the current stability test is valid for bio-fuel/jet fuel blends is not known
- New procedures to assess the stability of bio-fuel blends might be required





Combustion characteristics

- Spray and spray combustion are affected by changes in density, viscosity and surface tension
 - Some data available for jet fuel / biodiesel blends
 - Jet fuel / ethanol blends ?
 - Pure biodiesel or ethanol data are not available
- Soot formation





Emissions

- Engine-out carbon dioxide, nitric oxides, and unburned hydrocarbons emissions are expected to be similar to jet fuel
- Large uncertainties in soot formation and soot aerosol emissions
 - Bio-fuels
 - Biodiesel/jet fuel blends
 - Ethanol/jet fuel blends





Soot formation and soot aerosol emission

- Combustion chamber life/maintenance
 - Thermal radiation on chamber walls is strongly correlated with soot concentrations in the chamber during combustion
- Impact of soot aerosol on radiation forcing





Soot formation

- Influence of fuel chemical structure on sooting tendency is predictable for fossil fuels (specifically at atmospheric conditions)
- It is generally believed that atmospheric data can be scaled to engine operating pressures for conventional jet fuels





Soot formation

- Limited data at atmospheric conditions with biodiesel and ethanol/jet fuel blends
- Since bio-fuels (biodiesel, SME) have relatively different structures, their sooting tendencies are highly variable
- No procedure to assess sooting tendency of bio-fuels yet





Soot formation

- The pressure sensitivity is expected to be different for bio-fuels
- Scaling atmospheric data to engine conditions is not trivial
- No benchmark data exist on soot formation tendencies of bio-fuels at elevated pressures





General criteria to assess alternative aviation fuels

- Energy economics, production cost and availability - ??
- Ground infrastructure, distribution
- Impact on aircraft (mass, aerodynamics, range,..)
- Fuel handling and thermal stability
- Combustion characteristics and emissions





Approval and certification (drop-in alternative fuel)

- Engine and combustor tests to demonstrate that there would be no adverse effects on engine operation:
 - Engine performance and endurance
 - Low temperature atomization
 - Emissions
 - Ignition and altitude relight
 - Lean blowout





Concluding remarks

- If and when economics/availability issue is resolved, bio-fuel blends can be used for aviation
- If above resolved, use bio-fuels for ground transportation only

